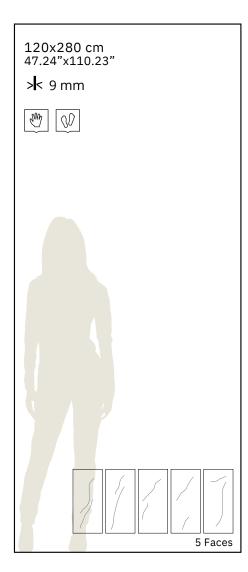


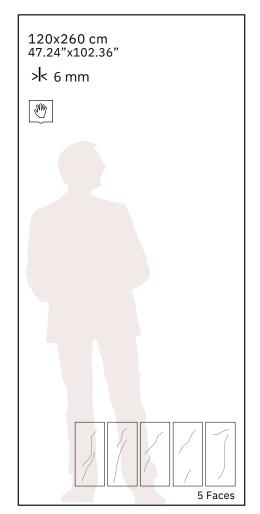
| AMANI MARBLE        | 4  |
|---------------------|----|
| BLACK BEAUTY        | 6  |
| CALACATTA AFRICA    | 8  |
| CALACATTA GOLD      | 10 |
| CALACATTA IMPERIALE | 12 |
| ICELAND WHITE       | 14 |
| MEDICEA MARBLE      | 16 |
| ONYX CANVAS         | 18 |
| RAIN MARBLE         | 20 |
| STATUARIO CONTINUO  | 22 |
| SUNSET MARBLE       | 24 |
| OSLO CONCRETE       | 26 |
| SURFACE XL          | 28 |
| UNI                 | 30 |

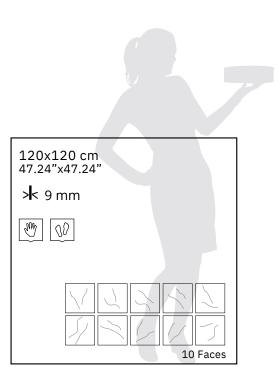


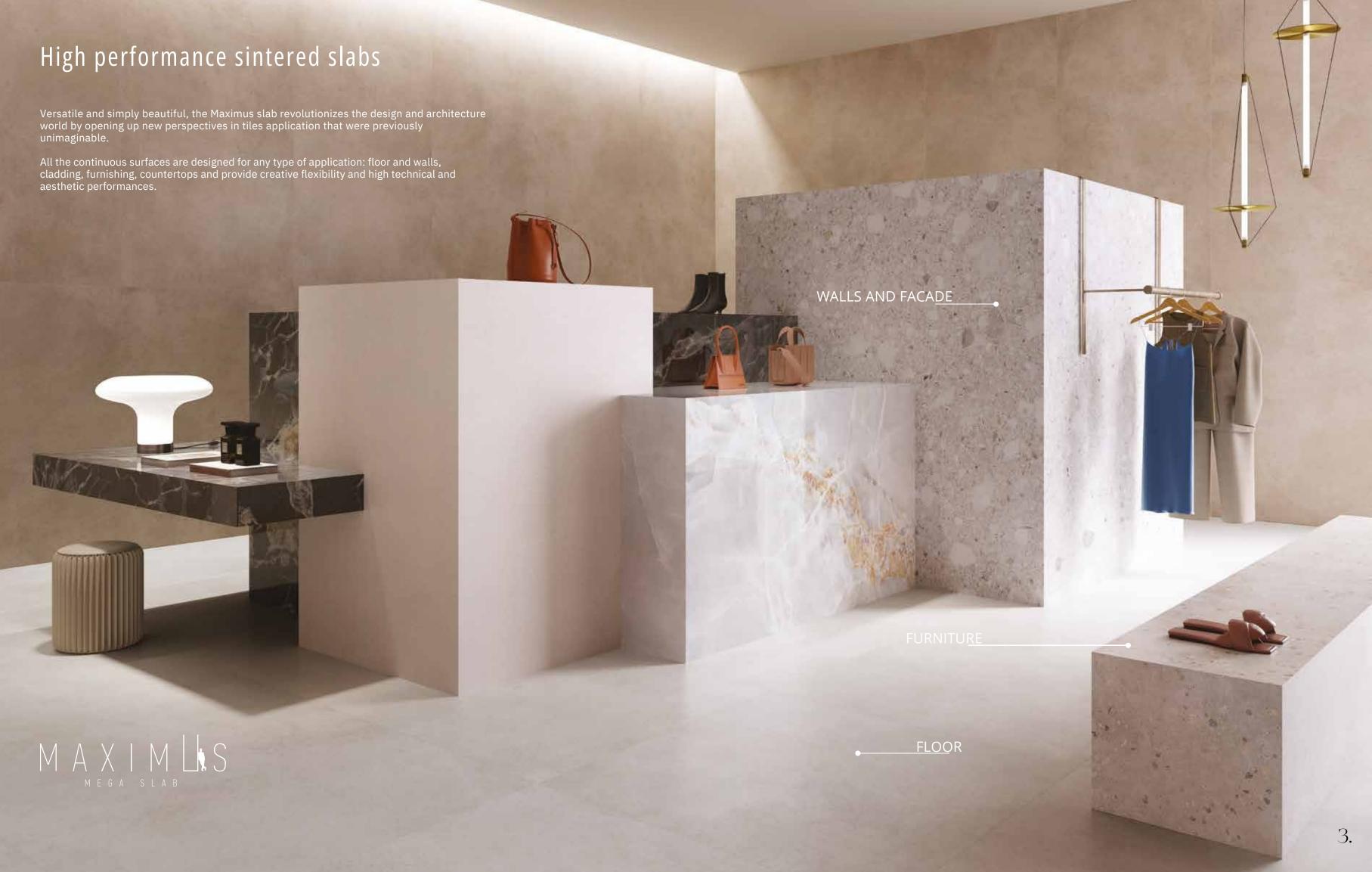
## The design possibilities are endless.

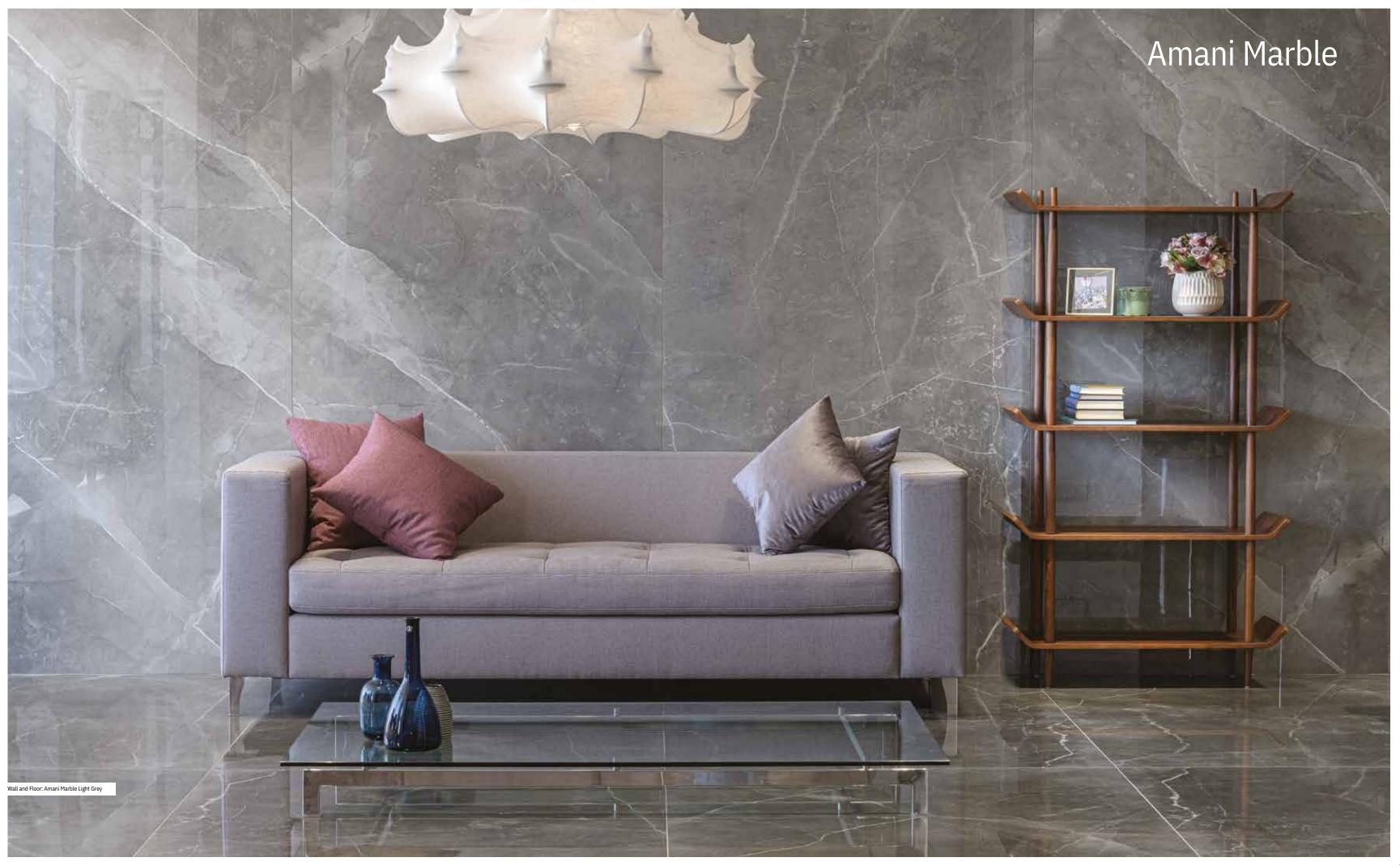
Imagine a tiled space with virtually no grout lines.
Imagine limitless possibilities for your sufaces and unparalleled flexibility for any kind of applications.
Maximus is available in 3 thicknesses and a wide range of finishes and sizes.
Heat resistant, recyclable, light weight, durable and easy to clean.
Maximus is the best answer to the most challenging architectural and interior design needs.











Amani Marble MARBLE

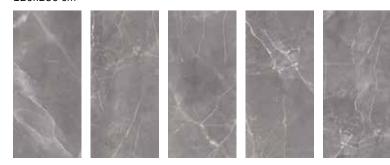
## **Amani Marble**

PORCELAIN TILES

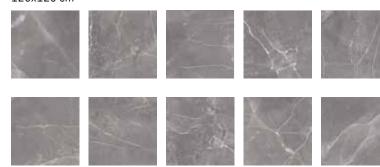
Polished • Rectified • Smooth



amani marble light grey faces 120x280 cm



amani marble light grey faces 120x120 cm



amani marble light grey

SIZES

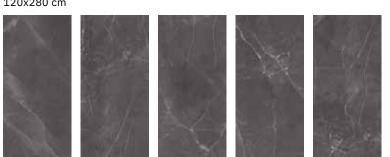


**120x280 cm** 47.2441"x110.236"

### PORCELAIN TILES Polished • Rectified • Smooth

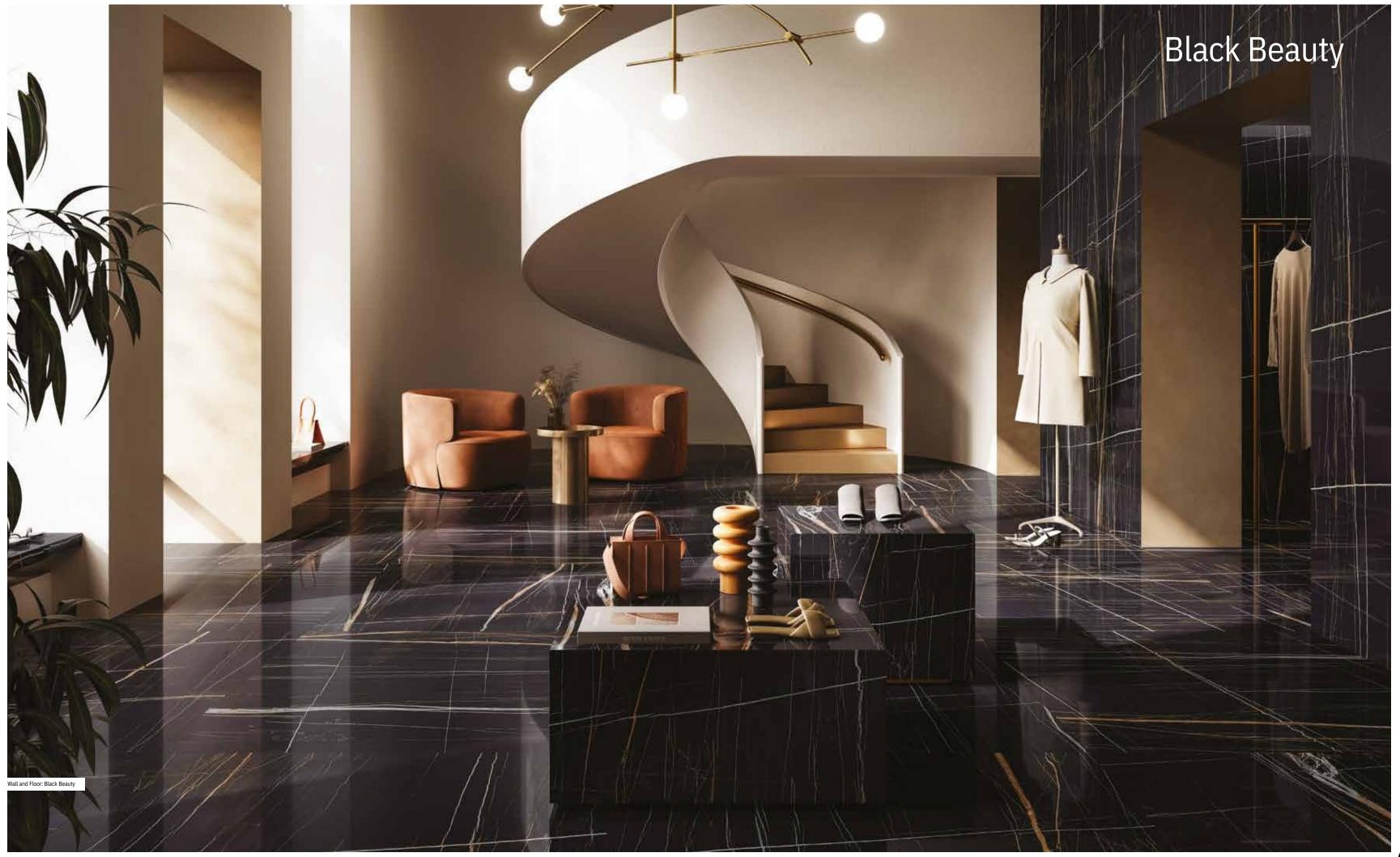


amani marble dark grey faces 120x280 cm



| Name                    | Thickness (MM) | Code               | Size (CM) |
|-------------------------|----------------|--------------------|-----------|
| amani marble light grey | 9              | A82GAMMB-LIG.N0X5P | 120x28    |
| amani marble light grey | 9              | A22GAMMB-LIG.N0X5P | 0         |
|                         |                |                    | 120x12    |
| amani marble dark grey  | 9              | A82GAMMB-DKG.N0X5P | ф20x280   |

| Sizes (cm)   | Thickness | Finishes   | M2 X PZ | Kg X PZ | P ZX   | M2 X       | kg X    | P ZX       | M2 X       | kg X       | Pallet Dimentions (cm) |
|--------------|-----------|------------|---------|---------|--------|------------|---------|------------|------------|------------|------------------------|
| Sizes (CIII) | (mm)      | rillisties | MZXPZ   | Ng A PZ | Pallet | Palle<br>t | Pallet  | Box Pallet | Box Pallet | Box Pallet | Length Height Width    |
| 120x28       | 9         | Polished   | 3.3     | 68.00   | 20     | 67.2       | 1435.00 | -          | -          | -          | 287 37 133             |
| 0            | 9         | Polished   | 6       | 31.00   | -      | -          | -       | 40         | 57.60      | 1260       | 122 122 58             |
| 120x12       |           |            | 1.4     |         | •      | •          |         | •          | •          | •          |                        |



MARBLE Black Beauty

# **Black Beauty**

PORCELAIN TILES Polished • Rectified • Smooth



black beauty faces 120x280 cm



black beauty faces 120x120 cm



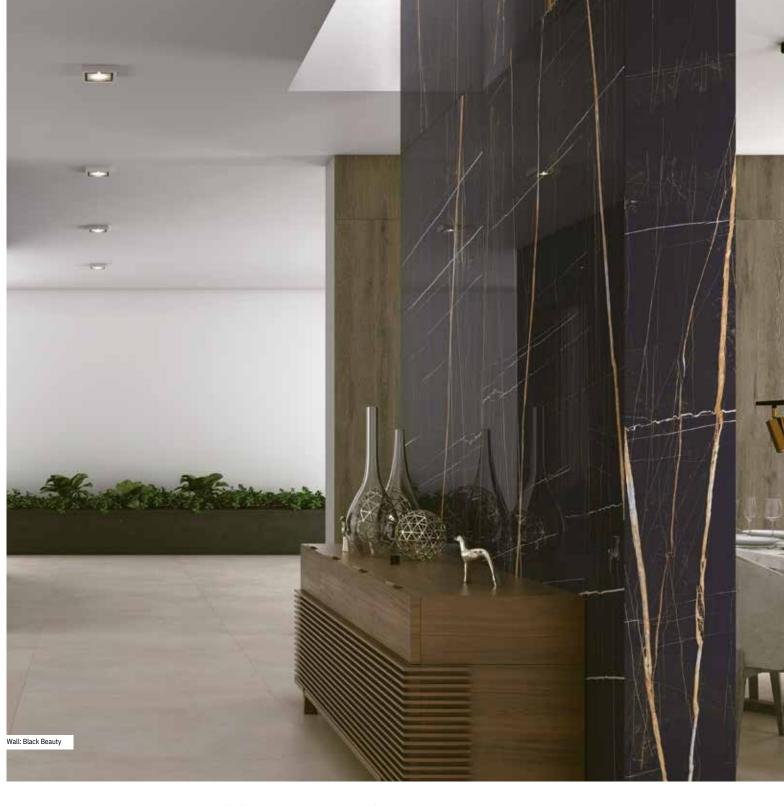
black beauty

SIZES









| Name       | Thickness (MM) |  |  | Code |   |              | Size (CM) |  |        |                          |
|------------|----------------|--|--|------|---|--------------|-----------|--|--------|--------------------------|
| black beau | ıtv            |  |  | 9    |   | A82GBBKB-BLK | .N0X5P    |  | 120x28 |                          |
| Didon Dodo | ,              |  |  | 9    |   | A22GBBKB-NEC | NOX5P     |  | 0      |                          |
|            |                |  |  | -    |   |              |           |  | 120x12 |                          |
|            |                |  |  |      | _ |              |           |  | . 0    |                          |
|            |                |  |  |      |   |              |           |  |        | Dellet Discontinue (cos) |

| Sizes (cm)   | Thickness | Finishes  | M2 X PZ   | Kg X PZ | P ZX   | M2 X       | kg X    | P ZX       | M2 X       | kg X       | Pallet Dimentions (cm) |
|--------------|-----------|-----------|-----------|---------|--------|------------|---------|------------|------------|------------|------------------------|
| Sizes (CIII) | (mm)      | rillishes | 1112 X FZ | Ng A FZ | Pallet | Palle<br>t | Pallet  | Box Pallet | Box Pallet | Box Pallet | Length Height Width    |
| 120x28       | 9         | Polished  | 3.3       | 68.00   | 20     | 67.2       | 1435.00 | -          | -          | -          | 287 37 133             |
| 0            | 9         | Polished  | 6         | 31.00   | -      | -          | -       | 40         | 57.60      | 1260       | 122 122 58             |
| 120x12       |           |           | 1.4       |         |        |            |         |            |            |            |                        |



MARBLE Calacatta Africa

# Calacatta Africa

PORCELAIN TILES

Polished / Matt • Rectified • Smooth



calacatta africa white faces 120x280 cm

calacatta africa white

SIZES UP QU a P



### FINISHES





| Name                   | Thickness (MM) | Code (Matt)        | Code (Polished)    | Size (CM) |
|------------------------|----------------|--------------------|--------------------|-----------|
| calacatta africa white | 9              | A82GCCAF-WHE.M0X5R | A82GCCAF-WHE.N0X5P | 120x280   |

| Sizes (cm) | Thickness<br>(mm) | Finishes        | M2 X PZ | Kg X PZ | P ZX       | M2 X       | kg X    | Pa     | n)     |       |
|------------|-------------------|-----------------|---------|---------|------------|------------|---------|--------|--------|-------|
|            |                   |                 |         |         | Palle<br>t | Palle<br>t | Pallet  | Length | Height | Width |
| 120x280    | 9                 | Polished / Matt | 3.36    | 68.00   | 20         | 67.2       | 1435.00 | 287    | 37     | 133   |



MARBLE Calacatta Gold

# Calacatta Gold

PORCELAIN TILES

Polished / Matt • Rectified • Smooth





FINISHES

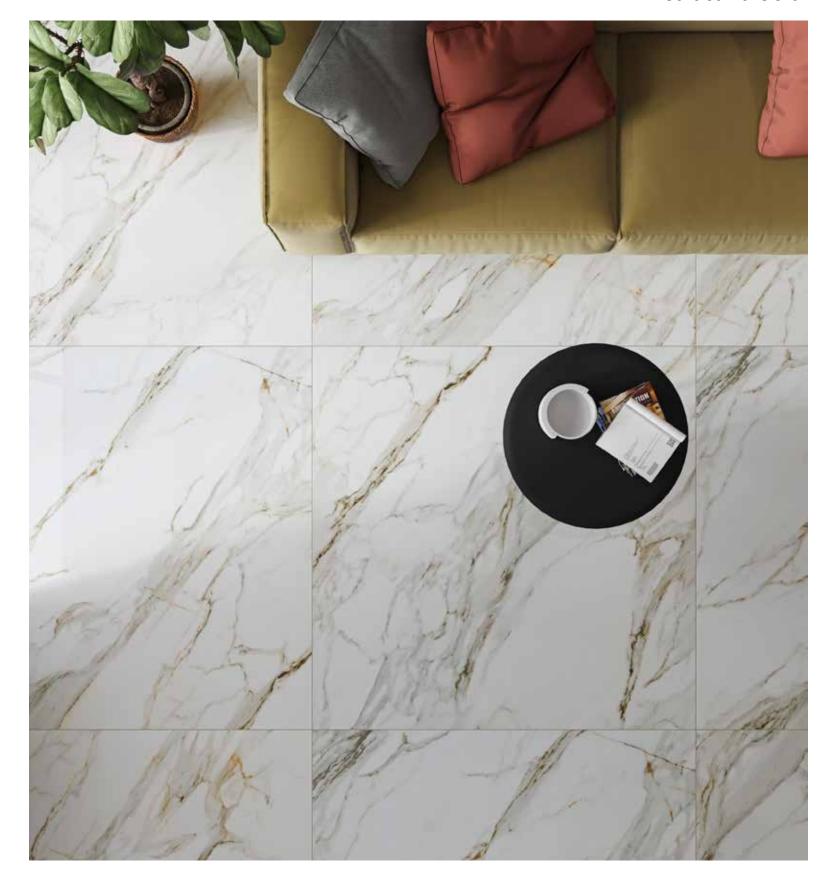




SIZES UD QD QD QD QD







| Name                 | Thickness (MM) | Code (Matt)        | Code (Polished)    | Size (CM) |
|----------------------|----------------|--------------------|--------------------|-----------|
| calacatta gold white | 9              | A22GCTGD-WHE.M0X5R | A22GCTAG-WHE.N0X5P | 120x120   |

| 120x120   9   Polished / Matt   1.44   31.00   40   57.60   1260   122   122   58 | Sizes (cm)   | Thickness | Finishes        | M2 X PZ   | Kg X PZ  | P ZX       | M2 X       | kg X       | Р      | allet Dimentions (cn | 1)    |
|---|--------------|-----------|-----------------|-----------|----------|------------|------------|------------|--------|----------------------|-------|
| 120x120 9 Polished / Matt 1.44 31.00 40 57.60 1260 122 122 58                     | Sizes (CIII) | (mm)      | i illistics     | 112 X 1 Z | Ng X I Z | Box Pallet | Box Pallet | Box Pallet | Length | Height               | Width |
|   | 120x120      | 9         | Polished / Matt | 1.44      | 31.00    | 40         | 57.60      | 1260       | 122    | 122                  | 58    |



MARBLE Calacatta Imperiale

# **Calacatta Imperiale**

PORCELAIN TILES

Polished / Honed • Rectified • Smooth



calacatta imperiale white faces 120x280 cm

calacatta imperiale white

SIZES W W W C









| Name                      | Thickness (MM) | Code (Polished)    | Code (Honed)       | Size (CM) |
|---------------------------|----------------|--------------------|--------------------|-----------|
| calacatta imperiale white | 9              | A82GCTAI-WHE.N0X5P | A82GCTAI-WHE.O0X5P | 120x280   |

| Sizes (cm) Thickness (mm) | Finishes | M2 X PZ          | V a V D7 | Kg X PZ P ZX Palle | M2 X       | kg X       | Pa      | m)     |        |       |
|---------------------------|----------|------------------|----------|--------------------|------------|------------|---------|--------|--------|-------|
|                           | (mm)     | i illistics      | MEXIL    |                    | Palle<br>t | Palle<br>t | Pallet  | Length | Height | Width |
| 120x280                   | 9        | Polished / Honed | 3.36     | 68.00              | 20         | 67.2       | 1435.00 | 287    | 37     | 133   |



MARBLE Iceland White

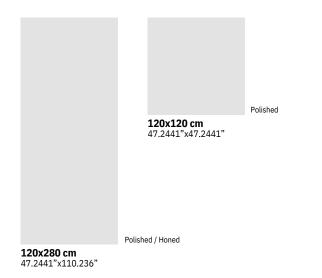
# **Iceland White**

PORCELAIN TILES
Polished / Honed • Rectified • Smooth





SIZES UP UP QU CO CO



### FINISHES





|                      |  |           |    | The same of the sa |
|----------------------|--|-----------|----|--|
|                      | The state of the s | Mary Mary | 36 |  |
|                      |  |           |    |  |
| Floor; Iceland White |  |           | H. | 4  |

| calacatta gold wh         | lacatta gold white |                  | 9       |         | A82            | 2GICMR-WHE.NO      | X5P            | A82GICMR           | -WHE.O0X5P         | 12                 | 0x28  |
|---------------------------|--------------------|------------------|---------|---------|----------------|--------------------|----------------|--------------------|--------------------|--------------------|---|
|                           |                    |                  | 9       |         | A22            | 2GICMR-WHE.NO      | X5P            | -                  |                    | 0                  |   |
|                           |                    |                  |         |         |                |                    |                |                    |                    | 12                 | 0x12  |
| Sizes (cm) Thickness (mm) |                    | Finishes         | M2 X PZ | Kg X PZ | P ZX<br>Pallet | M2 X<br>Palle<br>t | kg X<br>Pallet | P ZX<br>Box Pallet | M2 X<br>Box Pallet | kg X<br>Box Pallet | Pallet Dimentions (cm)  Length Height Width |
| 120x28                    | 9                  | Polished / Honed | 3.3     | 68.00   | 20             | 67.2               | 1435.00        | -                  | -                  | -                  | 287 37 133                                  |
| 0                         | 9                  | Polished / Honed | 6       | 31.00   | -              |                    | -              | 40                 | 57.60              | 1260               | 122 122 58                                  |
| 120x12                    |                    |                  | 1.4     |         |                |                    |                | •                  |                    |                    | ,   |

Code (Honed)

Size (CM)

Code (Polished)

1.4

Thickness (MM)



Marble Medicea Marble

## **Medicea Marble**

PORCELAIN TILES

Honed / Polished • Rectified • Smooth



medicea marble white faces 120x280

medicea marble white

SIZES UP QU Ca C



### FINISHES







| Name                 | Thickness (MM) | Code (Honed)       | Code (Polished)    | Size (CM) |
|----------------------|----------------|--------------------|--------------------|-----------|
| medicea marble white | 9              | A82GMDMB-WHE.O0X5P | A82GMDMB-WHE.N0X5P | 120x280   |

| Sizes (cm) | Thickness<br>(mm) | Finishes         | M2 Y D7  | M2 X PZ Kg X PZ | P ZX<br>Palle<br>t | M2 X<br>Palle<br>t | kg X<br>Pallet | Pallet Dimentions (cm) |        |       |  |
|------------|-------------------|------------------|----------|-----------------|--------------------|--------------------|----------------|------------------------|--------|-------|--|
|            |                   |                  | 112 X FZ |                 |                    |                    |                | Length                 | Height | Width |  |
| 120x280    | 9                 | Polished / Honed | 3.36     | 68.00           | 20                 | 67.2               | 1435.00        | 287                    | 37     | 133   |  |



MARBLE Onyx Canvas

# **Onyx Canvas**

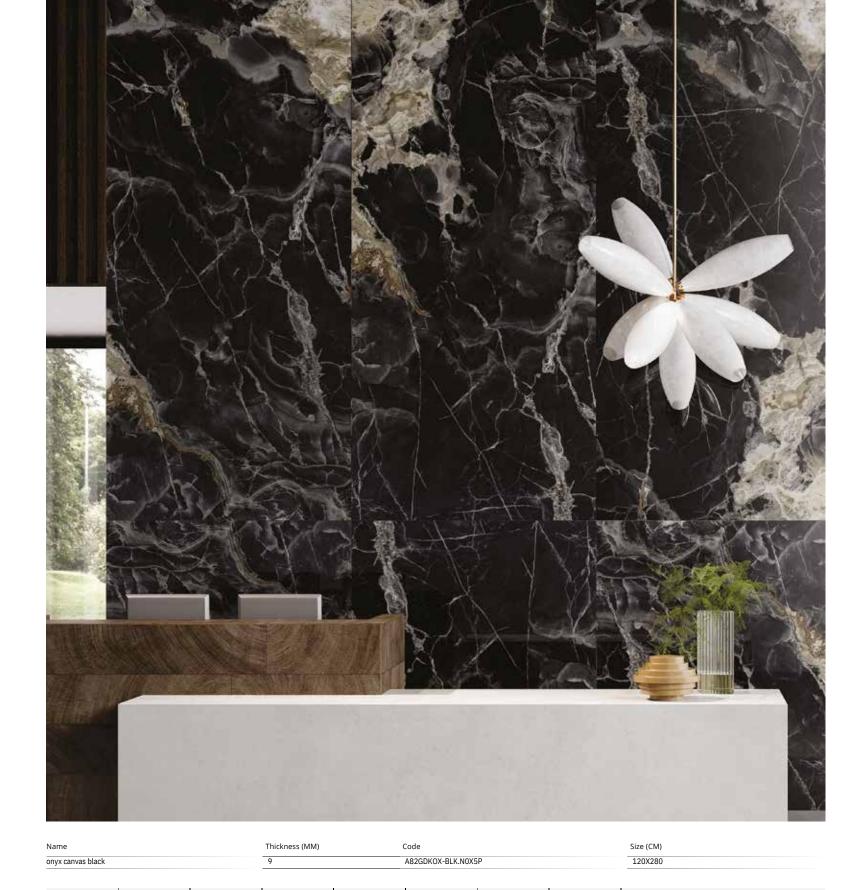
PORCELAIN TILES
Polished • Rectified • Smooth



onyx canvas black faces
120x280

onyx canvas black

SIZES W W W C







Marble Rain Marble

120x280

## **Rain Marble**

PORCELAIN TILES
Polished • Rectified • Smooth



SIZES



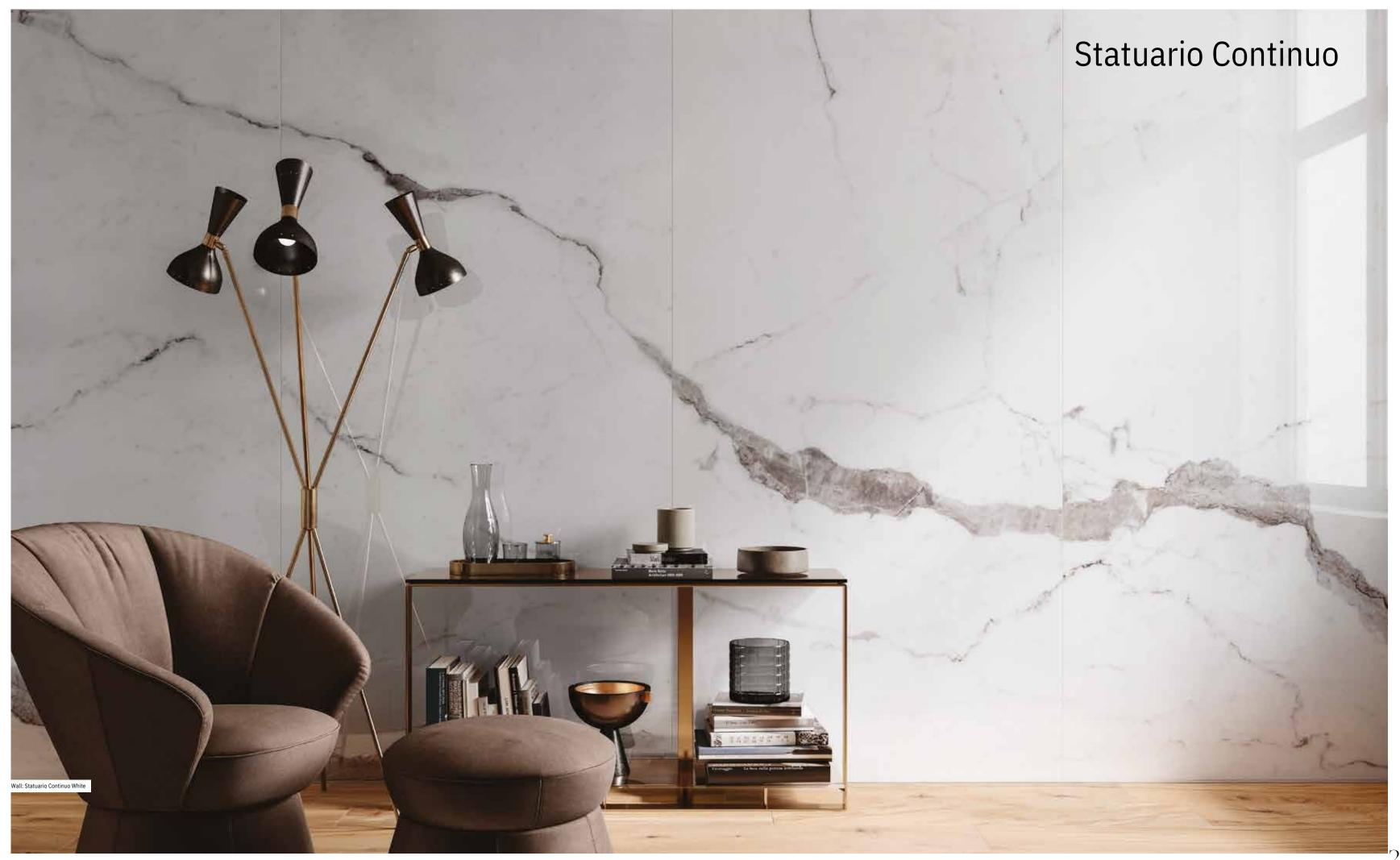


68.00

3.36

1435.00

133

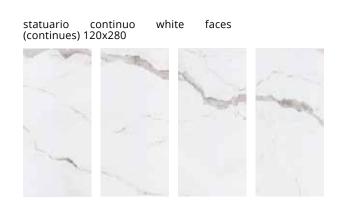


Marble Statuario Continuo

## **Statuario Continuo**

PORCELAIN TILES
Polished • Rectified • Smooth





statuario continuo white

SIZES UP QU Ca CO









MARBLE Sunset Marble

## **Sunset Marble**

PORCELAIN TILES

Polished / Honed • Rectified • Smooth



sunset marble faces 120x280 cm

sunset marble white

SIZES UP QU Ca C









| Name                | Thickness (MM) | Code (Polished)    | Code (Honed)       | Size (CM) |
|---------------------|----------------|--------------------|--------------------|-----------|
| sunset marble white | 9              | A82GSUSM-WHE.N0X5P | A82GSUSM-WHE.00X5P | 120x280   |
| •                   |                |                    |                    |           |

| Sizes (cm)   | Thickness | Finishes         | M2 X PZ | Kg X PZ  | P ZX       | M2 X       | kg X    | Pallet Dimentions (cm) |        |       |
|--------------|-----------|------------------|---------|----------|------------|------------|---------|------------------------|--------|-------|
| 31263 (6111) | (mm)      | i illistics      | MEXIL   | Ng X 1 Z | Palle<br>t | Palle<br>t | Pallet  | Length                 | Height | Width |
| 120x280      | 9         | Polished / Honed | 3.36    | 68.00    | 20         | 67.2       | 1435.00 | 287                    | 37     | 133   |



CONCRETE Oslo Concrete

## **Oslo Concrete**

PORCELAIN TILES Matt • Rectified • Smooth



oslo concrete grey

SIZES





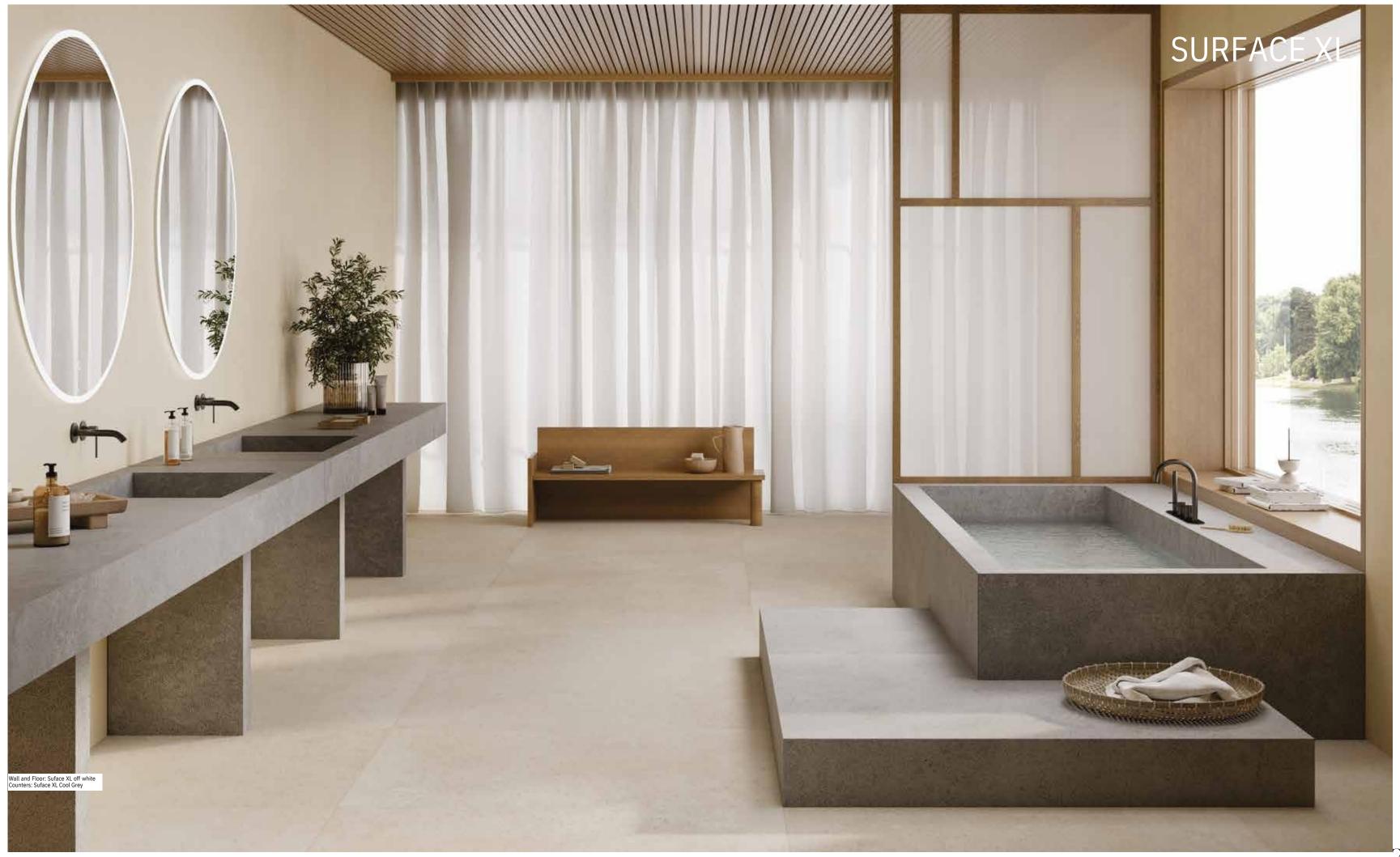






| Nome               | Size (MM) | Code               | Size (CM) |
|--------------------|-----------|--------------------|-----------|
| oslo concrete grey | 6         | A62GOSCR-GRY.M0X6R | 120x260   |
|                    |           |                    |           |

| Sizes (cm)   | Thickness | Finishes    | M2 X PZ | Kg X PZ  | P ZX       | M2 X       | kg X   | Pallet Dimentions (cm) |        |       |
|--------------|-----------|-------------|---------|----------|------------|------------|--------|------------------------|--------|-------|
| Sizes (Cili) | (mm)      | i illisiies | MEXIL   | Ng A F Z | Palle<br>t | Palle<br>t | Pallet | Length                 | Height | Width |
| 120x260      | 6         | Matt        | 3.12    | 44.00    | 20         | 62.4       | 960.00 | 267                    | 33.5   | 133   |



CONCRETE SURFACE XL

## **SURFACE XL**

PORCELAIN TILES Matt • Rectified • Smooth





surface xl off white

SIZES

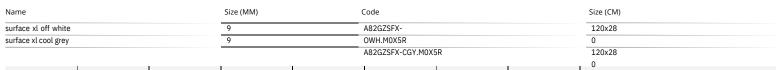






**120x280 cm** 47.2441"x110.236"





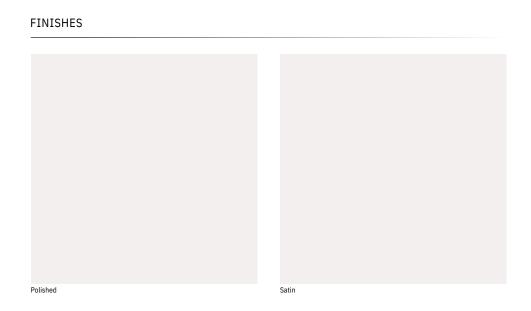
| Sizos (cm) | Thickness | Finishes   | inishes M2 Y D7 | M2 X PZ Kg X PZ | P ZX       | M2 X       | kg X    | Pallet Dimentions (cm) |              |     |  |
|------------|-----------|------------|-----------------|-----------------|------------|------------|---------|------------------------|--------------|-----|--|
| Sizes (cm) | (mm)      | rillisiles | MEXIL           | Ng A F Z        | Palle<br>t | Palle<br>t | Pallet  | Length                 | Height Width |     |  |
| 120x280    | 9         | Matt       | 3.36            | 68.00           | 20         | 67.2       | 1435.00 | 287                    | 37           | 133 |  |



# Uni



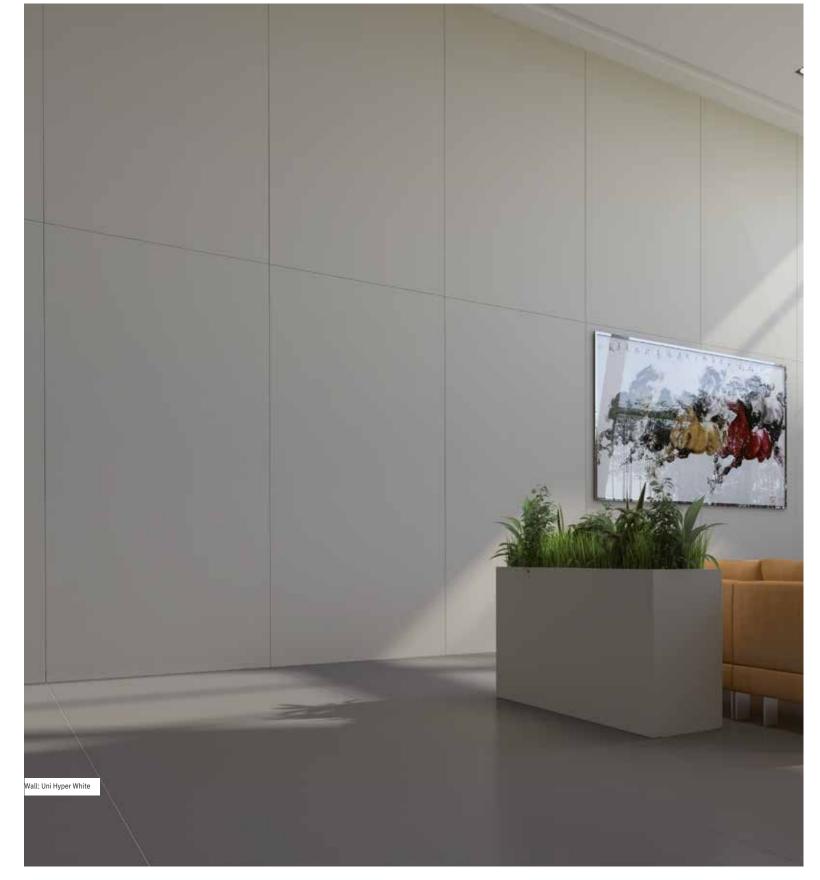
## PORCELAIN TILES Polished / Satin • Rectified • Smooth



uni hyper white

SIZES W W W C





| Name            | Thickness (MM) | Code (Satin)       | Code (Polished)    | Size (CM) |
|-----------------|----------------|--------------------|--------------------|-----------|
| uni hyper white | 9              | A82GMAXI-HWH.S0X5R | A82GMAXI-HWH.X0X5P | 120x280   |
|                 |                |                    |                    |           |

| Sizos (cm) | Thickness | Finishes         | M2 X PZ Kg X PZ | P ZX    | M2 X       | kg X       | Pallet Dimentions (cm) |        |        |       |
|------------|-----------|------------------|-----------------|---------|------------|------------|------------------------|--------|--------|-------|
| Sizes (cm) | (mm)      | rillishes        |                 | Ng A FZ | Palle<br>t | Palle<br>t | Pallet                 | Length | Height | Width |
| 120x280    | 9         | Polished / Satin | 3.36            | 68.00   | 20         | 67.2       | 1435.00                | 287    | 37     | 133   |

## TECHNICAL MANUAL

## Technical specifications - Porcelain Tiles (Matt, Polished, Honed)

| TEST DESCRIPTION  | STANDARD           | STANDARD  | RAK CERAMICS SP                         | ECIFICATION                    |
|---|--------------------|---|---|--------------------------------|
|   | TEST<br>METHOD     | REQUIREMENTS  | 9 MM THICKNESS<br>(120x280, 120x120 CM) | 6 MM THICKNESS<br>(120x260)    |
| Surface Quality   | BS EN ISO 10545-2  | A minimum of 95% of the<br>tiles are to be<br>free from visible defects | Minimum of 959<br>are free from vis     |                                |
| Length & Width  | BS EN ISO 10545-2  | ± 1.0mm   | ± 1.0mm± 1.0mi                          | n<br>n                         |
| Thickness   | BS EN ISO 10545-2  | ± 0.5mm   | ± 0.5mm                                 | ± 0.5mm                        |
| Straightness Of Sides                                   | BS EN ISO 10545-2  | ± 0.8mm   | ± 0.8mm                                 | ± 0.8mm                        |
| Rectangularity  | BS EN ISO 10545-2  | ± 1.5mm   | ± 1.2mm                                 | ± 1.2mm                        |
| Surface Flatness: Centre Curvature                      | BS EN ISO 10545-2  | ± 1.8mm   | ± 1.8mm                                 | ± 1.8mm                        |
| Surface Flatness: Edge Curvature                        | BS EN ISO 10545-2  | ± 1.8mm   | ± 1.5mm                                 | ± 1.5mm                        |
| Surface Flatness: Warpage                               | BS EN ISO 10545-2  | ± 1.8mm   | ± 1.5mm                                 | ± 1.5mm                        |
| Water Absorption  | BS EN ISO 10545-3  | ≤ 0.5%  | ≤ 0.4%                                  | ≤ 0.4%                         |
| Breaking Strength*                                      | BS EN ISO 10545-4  | ≥ 1300 N<br>≥ 700 N   | ≥ 1500 N<br>-                           | -<br>≥ 700 N                   |
| Modulus Of Rupture*                                     | BS EN ISO 10545-4  | ≥ 35 N/mm2  | ≥ 35 N/mm2                              | ≥ 35 N/mm2                     |
| Resistance To Surface Abrasion                          | BS EN ISO 10545-7  | Report abrasion class   | PEI CLASS 2-5                           | PEI CLASS 2-5                  |
| Coefficient Of Linear Thermal<br>Expansion              | BS EN ISO 10545-8  | Test method available   | ≤ 7 X 10-6/oC                           | ≤ 7 X 10-6/oC                  |
| Resistance To Thermal Shock                             | BS EN ISO 10545-9  | Test method available   | No visible defect                       | No visible defect              |
| Crazing Resistance                                      | BS EN ISO 10545-11 | Required  | No crazing                              | No crazing                     |
| Frost Resistance  | BS EN ISO 10545-12 | Required  | No visible<br>damage                    | No visible<br>damage           |
| Resistance To Household Chemicals & Swimming Pool Salts | BS EN ISO 10545-13 | Minimum B   | Class A<br>No visible effect            | Class A<br>No visible effect   |
| Resistance To Low Concentrations Acids & Alkalis        | BE EN ISO 10545-13 | Manufacturer to state classification                                    | Class LA<br>No visible effect           | Class LA<br>No visible effect  |
| Resistance To Staining                                  | BS EN ISO 10545-14 | Minimum class 3   | Min. Class 4<br>Stains removed          | Min. Class 4<br>Stains removed |

Note: This technical specifications are applicable only to tiles in choice "A". \* Test performed using 100X100 cm cut pieces from the slab. \* Thickness is nominal

## Packaging details

### 120x280 CM

| FINISH                  | THICKNESS |         | TILE AREA | KG     | PCS        | TILE AREA        | WEIGHT          | PALLET DIMENTIONS (cm) |           |     |
|-------------------------|-----------|---------|-----------|--------|------------|------------------|-----------------|------------------------|-----------|-----|
| FINISH                  | (mm)      | (cm)    | (sqm)     | per pc | per pallet | per pallet (sqm) | per pallet (kg) | LENGTH HEI             | GHT WIDTH |     |
| Polished /<br>Natural / | 9         | 120x280 | 3.36      | 68     | 20         | 67.2             | 1435.00         | 287                    | 37        | 133 |

### 120x260 CM

| FINISH                    | THICKNESS<br>(mm) | TILE SIZE<br>(cm) | TILE AREA<br>(sqm) | KG<br>per pc | PCS<br>per pallet | TILE AREA<br>per pallet (sqm) | WEIGHT<br>per pallet (kg) | PALLET DIMENTIONS (cm) |           |     |  |
|---------------------------|-------------------|-------------------|--------------------|--------------|-------------------|-------------------------------|---------------------------|------------------------|-----------|-----|--|
|                           |                   |                   |                    |              |                   |                               |                           | LENGTH HEI             | GHT WIDTH |     |  |
| Polishe<br>d /<br>Natural | 6                 | 120x260           | 3.12               | 44.00        | 20                | 62.4                          | 1000.00                   | 267                    | 33.50     | 133 |  |

## Honed 120x120 CM

| FINISH                               | THICKNESS<br>(mm) | TILE SIZE<br>(cm) | TILE AREA<br>(sqm) | PCS<br>per box | TILE AREA<br>per box (sqm) | WEIGHT<br>per box (kg) | BOX<br>per pallet | TILE AREA<br>per pallet (sqm) | WEIGHT<br>per pallet (kg) | PALLET DIMENTIONS (cm) |            |     |
|--------------------------------------|-------------------|-------------------|--------------------|----------------|----------------------------|------------------------|-------------------|-------------------------------|---------------------------|------------------------|------------|-----|
|                                      |                   |                   |                    |                |                            |                        |                   |                               |                           | LENGTH HE              | IGHT WIDTH |     |
| Polishe<br>d /<br>Natural<br>/ Honed | 9                 | 120x120           | 1.44               | 2              | 2.88                       | 62.00                  | 28                | 80.64                         | 1766.00                   | 122                    | 76         | 134 |
| Polishe                              | 9                 | 120x120           | 1.44               | 2              | 2.88                       | 62.00                  | 20                | 57.60                         | 1260.00                   | 122                    | 122        | 58  |

Natural , Honed

### TECHNICAL MANUAL

### Suggested equipment

#### HANDLING EQUIPMENT

Aluminum Parallel profile with crossbars and Suction Vacuum suction cups with vacuum gauge



Tile Cart Trolley



Double Suction Cups



Modular Work Bench BM180



Modular Work Bench BM180 BM180 Plus ( Perfect Workstation for large format tiles up to 160cm width)



### CUTTING AND DRILLING EQUIPMENT

Compass device with suction cups for Circular Cuts



Free cut guide with complete outfit Max. Cut of length – 156 cm



Free Cut Extension



Cutting off pliers for tile/slabs



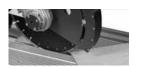
Diamond polishing pad



Diamond for edge and side polishing



Diamond Blades for simultaneous cutting and grooving



#### INSTALLATION AND LEVELLINGEQUIPMENT



RLS 3D Clips for tiles



Wedges (for Anti- Chipping / Anti-Scratching preventing platforms)





Adjustable pliers for wall and floor covering



Low-speed mixer



**Rubber Grout floats** 



Slant ridge notched trowel



Diamond for edge and side polishing



#### CLEANING AND MAINTENANCE

Brooms



Floats with abrasive pads



### Handling Maximus

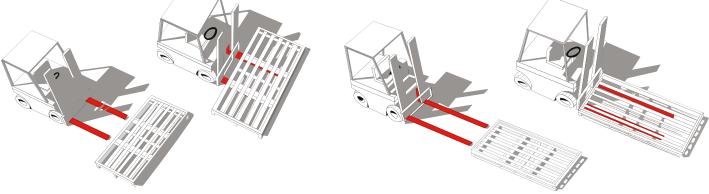
- Maximus extra-large format slabs arrive in oversized crates, which require specific Handling equipment to prevent from damage occurring during forklift operation, specific fork sizes must be used. For example, to handle a crate of 135cm x 305cm tiles from the side, 112cm/ 44" long forks are recommended.
- To handle the same crate from the narrow end requires forks that are at least 213cm/ 84" long. Lifting multiple crates with longer

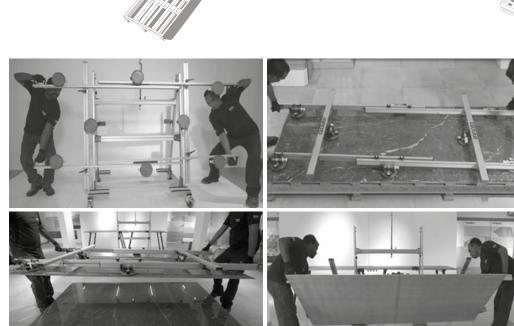
#### forks may

- require forklifts with a greater lift capacity.
   Specialized tools and equipment are currently available for the handling, installation and cutting of large porcelain surfaces.
- Innovative
- trowels with unique notch configurations can help increase the consistency of the mortar coverage on the back of the tile.

  To increase rigidity and limit twisting, use a system composed of parallel and transverse guides.
- For a perfect adhesion clean the slab and the sukers with a damp spongue.
- The suckers run along the guides and adhere to the slab. Make sure that a vacuum is created between the device and the surface.
- A single guide device can be used for sizes of maximum length.
- Use four operators at a time to carry out handling operations of large size slabs.
- Lift the slab along the long side and hang it vertically to the handles of the frame.
- For the large size slab a suitably reinforced trollry is recommended. Set the guides to the trolley for carrying the slab.

Follow the same procedure for handling the 120x240cm and all other sub-sizes, where ony two operators are sufficient.









### Cut-to-pieces and drilling

- RAK Ceramics recommends the use of special designed devices for handling as well as cutting and laying of big slabs.
- Handle slab with a proper and professional trolley of aluminum parallel profile with crossbars and vacuum suction cups along with a vacuum gauge. Please use double suction cups for slabs above 300cm. This could make sure that appropriate vacuum is created between the device and the slab. Lift the slab and keep it vertically to the trolley frame.
- Keep the slab on a stable, flat and intractable surface. For successful cutting and drilling, RAK Ceramic recommend using a professional modular workbench with aluminum profiles and proper cutting tools for each type of cut.
- Set the cutting unit on the tile so that the references coincide with the marked lines and lock it with the appropriate suckers. Score the slab from one edge to the other, being carefully maintaining the same pressure while moving.
- When the cut has been made, move the slab until the slit line sticks out a 10 to 15 cm from the workbench. Start hew from both sides using appropriate cutting-off pliers and follow the scoring line to complete the hew.
- Smooth rough edges and sides with an appropriate diamond polishing pad.
- To drill internal cutouts from the slab, first you need to draw the guide lines. For circular cuts, use the compass device with suction cups. For rectangular cut, drill first a 5 7 mm hole at the corners of the rectangle shape, using a non-percussion drill. For a better drilling always, keep the surface and drill a little bit wet. Then Follow the drilled lines using a diamond-blade angle grinder and then finish off the edges with a diamond-polishing pad. Round holes (4) must be made in wet drilling, using diamond-blades. Start engraving the surface with a 75 degrees point angle, then straighten out the drill avoiding excessive pressure on the slab. Also, in this case finish with a diamond-polishing pad.
  - Manual traction devices are available, in order to make a finishing cut at 45° and thus enable special applications of the material.





